### **Color Picture Tube**

"PERMA-CHROME" ASSEMBLY FOR OPTIMUM FIELD PURITY AND UNIFORMITY DURING WARM-UP

RECTANGULAR TUBE 90° MAGNETIC DEFLECTION

ALUMINIZED TRICOLOR PHOSPHOR-DOT Hi-Lite Screen

(Utilizing a New Improved Rare-Earth Red-Emitting Phosphor)

INTEGRAL FILTERGLASS PROTECTIVE WINDOW

MAGNETIC CONVERGENCE 3 FIL

3 ELECTROSTATIC-FOCUS GUNS

For Use in Color-TV Receivers
ELECTRICAL
Electron Guns, Three
Current at 6.3 voltsa
Diagonal
Grid No.1 of any gun to all other electrodes. 6 pF All cathodes to all other electrodes 6.5 pF Grid No.3 to all other electrodes 6.5 pF External conductive coating to anode
OPTICAL
Faceplate and Protective Window Filterglass Light transmission at center (Approx.) 41% Surface of Protective Window Treated to minimize specular reflection  Screen, on Inner Surface of Faceplate Type Aluminized, Tricolor, Phosphor-Dot
phosphors, collectively)
Persistence of group phosphorescence Medium Short Dot arrangement Each triangular group consists of a red, green, and blue dot Spacing between centers of adjacent dot trios (Approx.)

#### MECHANICAL

Tube Dimensions			
Overall length	20.	924 ± .375	in (531.5 ± 9.5 mm)
Neck length	6.	.693 ± .188	in (170.0 ± 4.8 mm)
Diagonal	24.	566 ± .093	in (624.0 ± 2.4 mm)
Greatest width	21.	.500 ± .093	in (546.1 ± 2.4 mm)
Greatest height			
Minimum Screen Dimension			
Diagonal		2	22.995 in (584.1 mm)
Greatest width			19.875 in (504.8 mm)
Greatest height		!	15.575 in (395.6 mm)
Area		295 s	sq. in (1905 sq. cm)
Bulb Funnel Designation	٠		JEDEC No.J195-1/2 AI
Bulb Panel Designation.		JI	EDEC No.FP[96-1/2 A3
Protective Window Design	nation .	J <del>l</del>	EDEC No.FPI96-1/2 CI
Bulb Contact Designation	on	Reces	sed Small Cavity Cap
_			(JEDEC No.JI-21)
Pin Position Alignment.		Pin l	No.12 Aligns Approx.
_		with	h Anode Bulb Contact
Operating Position		Anode	Bulb Contact on Top
Weight (Approx.)			
Base Small-But			

#### TERMINAL DIAGRAM (Bottom View)

Pin 1 - Heater Pin 2 - Cathode of

Pin 2 - Cathode of Red Gun

Pin 3-Grid No.1 of Red Gun Pin 4-Grid No.2 of Red Gun

Till 4 - dilu No. 2 of Neu dull

Pin 5-Grid No.2 of Green Gun Pin 6-Cathode of Green Gun

Pin 6 - Cathode of Green Gun Pin 7 - Grid No.1 of Green Gun

Pin 9-Grid No.3

Pin 11 - Cathode of Blue Gun

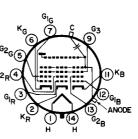
Pin 12-Grid No.1 of Blue Gun

Pin 13 - Grid No. 2 of Blue Gun

Pin 14 - Heater

Cap - Anode (Grid No.4, Grid No.5, Screen, Collector)

C - External Conductive Coating



14BE

### MAXIMUM AND MINIMUM RATINGS, DESIGN-MAXIMUM VALUES

Unless otherwise specified, values are for each gun and voltage values are positive with respect to cathode

Anode Voltage				. ĮZ	7,500	max	٧
Anode Voltage	•	•	•	· (2	0,000	min	٧
Total Anode Current, Long-Term Average.					1000	max	$\mu$ A
Grid-No.3 (Focusing Electrode) Voltage.					6000	max	٧
Peak Grid-No.2 Voltage,							
Including Video Signal Voltage					1000	max	٧

Grid-No.1 Voltage  Negative bias value
Positive bias value
Positive bias value
Heater Voltage (AC or DC)  Under operating conditions <sup>a</sup>
Under standby conditions
Under standby conditions V  Peak Heater-Cathode Voltage  Heater negative with respect to cathode:  During equipment warm-up period
Peak Heater-Cathode Voltage Heater negative with respect to cathode: During equipment warm-up period
During equipment warm-up period
not exceeding 15 seconds 450 max V
After equipment warm-up period: Combined AC and DC`value
Combined AC and DC value 200 max VDC component value 200 max V
Heater positive with respect to cathode:
AC component value
DC component value 0 max V
EQUIPMENT DESIGN RANGES
Unless otherwise specified, values are for each gun and
voltage values are positive with respect to cathode
For anode voltages between 20,000 and 27,500 V
Grid-No.3 (Focusing Electrode Voltage 16.8% to 20%
of anoda valta
Grid-No.2 and Grid-No.1 Voltages See accompanying
For visual extinction of Cutoff Design Chart focused spot
Maximum Ratio of Grid-No.2 Voltages
Highest gun to lowest gun in any
tube (At grid-No.1 spot cutoff
voltage of -100 volts) Grid-No.3 Current (Total)45 to +15 $\mu$ A
μη
Grid-No.2 Current5 to +5 μΑ
To Produce White of 9300°K +27 M.P.C.D.
To Produce White of 9300°K +27 M.P.C.D. (CIE Coordinates x = 0.281, y = 0.311)
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Maximum Required Correction for Register<sup>c</sup> (Including Effect of Earth's Magnetic Field when Using Recommended Components) Measured at the center of the screen in any direction. . . . . 0.005 in (0.13 mm) max EXAMPLES OF USE OF DESIGN RANGES Unless otherwise specified, voltage values are for each gun and are positive with respect to cathode Anode Voltage . . . . . . . . . . . . . . . . Grid-No.3 (Focusing Electrode) Voltage . . . . 4200 to 5000 Grid-No.2 Voltage when circuit design utilizes grid-No.1 voltage of -150 volts for visual extinction 285 to 685 of focused spot. . . . . . . . . . . . Grid-No.1 Voltage for visual extinction of focused spot when circuit design utilizes grid-No.2 voltage of 400 volts. . . -95 to -190 Heater Voltage Under operating conditions\* . . . . . . . 5.0 Under standby conditions. . . . . LIMITING CIRCUIT VALUES High-Voltage Circuits Grid-No.3 Circuit Resistance. . . . . . . . . . . 7.5 max MΩ In order to minimize the possibility of damage to the tube caused by a momentary internal arc, it is recommended that the high-voltage power supply and the grid-No.3 power supply be of the limited-energy type, in which the short-circuit current does not exceed 20 mA. Low-Voltage Circuits

Effective grid-No.1-to-cathode-circuit resistance (Each gun). . . . . . . 0.75 max M $\Omega$ 

The low-voltage circuits, including all heater circuits, should be analyzed by assuming the color picture tube heater is connected directly to the receiver chassis ground. Under these conditions the circuits to the elements of all tubes, including the color picture tube, operating from the same heater winding and all connections of any other circuits to the heater winding should each have an impedance such that their respective power sources in combination will not supply a continuous short circuit current of more than 750 mA total in the assumed picture tube heater ground connection. The leads from all other circuits must be separated from the picture tube leads by a minimum distance of 0.25 inch (6.4 mm) to prevent energy transfer to the picture tube circuits. Such current limitation will help prevent picture tube damage in case of momentary cascade arcing.

- For maximum cathode life, it is recommended that the heater supply be regulated at 6.3 volts. The series impedance to any chassis connection in the DC biasing circuit for the heater should be between 100,000 ohms and 1 megohm.
- b For curve, see Group Phosphor P22-New Rare-Barth (Red), Sulfide (Blue & Green) at front of this section.
- C For 'instant on' applications, a maximum heater voltage of 5.5 volts (design-maximum value) may be maintained on the color picture tube when the receiver is in the 'off' (standby) position. All other voltages normally applied to the tube must be removed during standby operation.

d Register is defined as the relative position of the beam trios with respect to the associated phosphor-dot trios.

#### GENERAL CONSIDERATIONS

X-Radiation Warning. Because the 25XP22 is designed to be operated at anode voltages as high as 27.5 kilovolts (designmaximum value), shielding of the 25XP22 for X-radiation may be needed to protect against possible injury from prolonged exposure at close range.

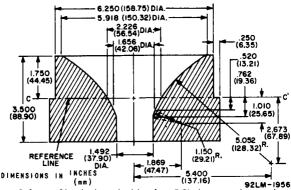
Orientation. The 25XP22 must be operated with tube axis in a horizontal position and with the blue gun uppermost (i.e., the anode contact button on top).

The Deflecting Yoke and tube axes must coincide and the yoke must be free to move along the neck for a distance of approximately 0.5 inch (13 mm) from its most forward position The yoke mount should also provide for adjustment purposes. for a small amount of rotational adjustment.

Contact to the external conductive coating should be made by multiple fingers to prevent possible damage to the tube from localized overheating due to poor contact.

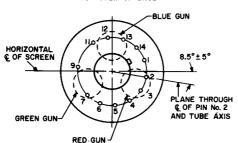
Misregister Compensation. Proper operation of the 25XP22 requires compensation for the effects of extraneous magnetic fields, the earth's magnetic field, and other causes which may produce misregister. Compensation for these effects may be accomplished by the use of a purifying magnet.

#### REFERENCE-LINE AND NECK-FUNNEL-CONTOUR GAUGE JEDEC No.GI62



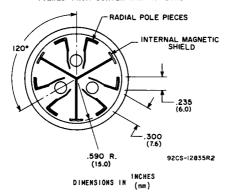
Reference Line is determined by plane C-C' when gauge is seated.

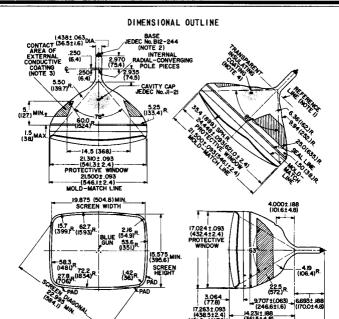
#### BOTTOM VIEW OF BASE



9205-12816

#### LOCATION OF RADIAL-CONVERGING POLE PIECES VIEWED FROM SCREEN END OF GUNS





DIMENSIONS IN INCHES

Note 1: With tube neck inserted through flared end of reference-line and neck-funnel-contour gauge and with tube seated in gauge, the reference line is determined by the intersection on the plane C-C' of the gauge with the glass funnel.

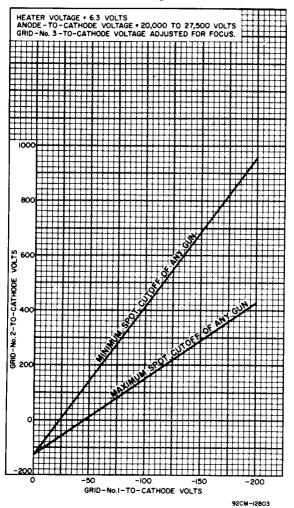
Note 2: Socket for this base should not be rigidly mounted; it should have flexible leads and be allowed to move freely. Bottom circumference of base will fall within a 2-inch (51-mm) circle concentric with bulb axis.

Note 3: The drawing shows the size and location of the contact area of the external conductive coating. The actual area of this coating will be greater than that of the contact area so as to provide the required capacitance. External conductive coating must be grounded with multiple contacts.

Note 4: To clean this area, wipe only with soft, dry, lintless cloth.

92CL - 12838RI

## **Cutoff Design Chart**

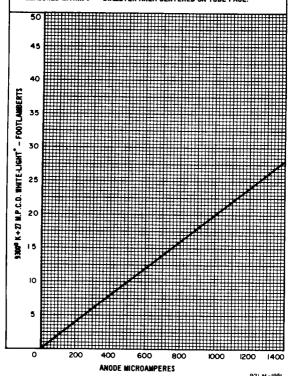


# Typical Light-Output Characteristic

HEATER VOLTAGE • 6.3 VOLTS
AMODE-TO-CATHODE VOLTAGE • 25000 VOLTS
GRID-Mo. 3-TO-CATHODE VOLTAGE ADJUSTED FOR FOCUS.
DRIVE OF EACH GUN IS ADJUSTED TO GIVE COMPOSITE ANODE
CURRENT TO PRODUCE 9300° K 27 M.P.C.D. WHITE-LIGHT OUTPUT.
PERCENTAGE OF TOTAL ANODE CURRENT SUPPLIED BY EACH GUN
TO PRODUCE 9300° K+27 M.P.C.D. WHITE:
RED GUN: 345.

BLUE GUN: 32% GREEN GUN: 34%

RASTER SIZE: 19.875" X 15.575" (504.8 mm X 395.6 mm)
\*MEASURED WITHIN 5" — DIAMETER AREA CENTERED ON TUBE FACE.



### Typical Drive Characteristics

Grid-Drive Service

HEATER VOLTAGE = 6.3 VOLTS

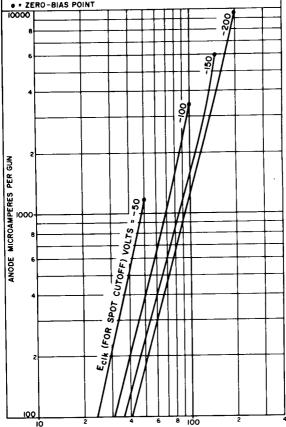
ANDDE-TO-CATHODE VOLTAGE = 20000 TO 27500 VOLTS

GRID-No. 3-TO-CATHODE VOLTAGE ADJUSTED FOR FOCUS.

GRID-No. 2-TO-CATHODE VOLTAGE (EACH GUN) ADJUSTED

TO PROVIDE SPOT CUTOFF FOR DESIRED FIXED GRID-No.I
TO-CATHODE (EACH GUN) VOLTAGE (Ecik)

\* ZERO-BIAS POINT



VIDEO SIGNAL VOLTS FROM SPOT CUTOFF PER GUN
92CM-12807



### Typical Drive Characteristics

Cathode-Drive Service

